

5/43

DART AEROSPACE LTD	Work Order:	24409
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	40
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KA	05.10.03	40
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	Batch: B21202	05/10/07	40
3	MV PG	Machine as per Folio FA369 and Dwg D3235-1 Identify as D3235-1 Issue P.O. 2008788	U	05-10-12	40
4	QC2 PG	Inspect parts as they come off the CNC machine Receive & inspect for transit damage	CL	05/12/06	40
5	MV	Deburr and Tumble if applicable	DL	05/12/15	40
5	QC5	Second check Inspect Level 6	J	05-12-08	40
7	FP	Acid etch and Alodine as per QSI 005 4.1	SAD	05/12/28	40
8	QC5	Inspect Acid etch	J	05-12-28	40
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	FC	06 02 08	40
10	QC3	Inspect Powder Coat	MD	06 02 09	40
11	QC5	Inspect work to Step 10			
12	ST	Identify and Stock	CL	06/02/09	40
13	AC	Cost / part	SAC	06-02-15	40
14	DC	Close W/O Inspect Level 21	Q	06/02/10	40

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	JLM/04.04.22

RELEASED

JLM/04.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 26/02/15

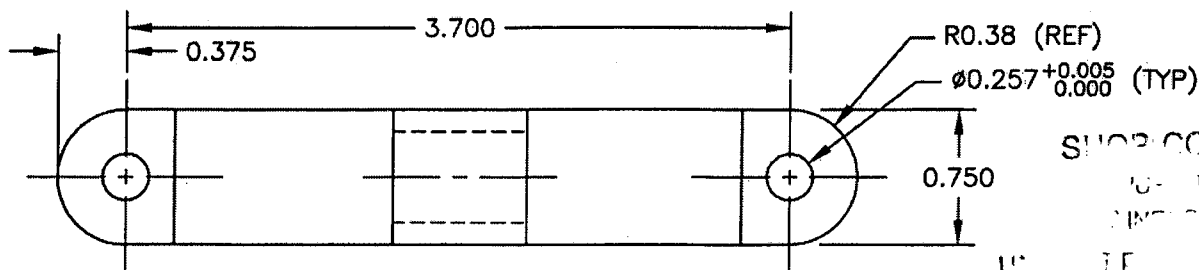
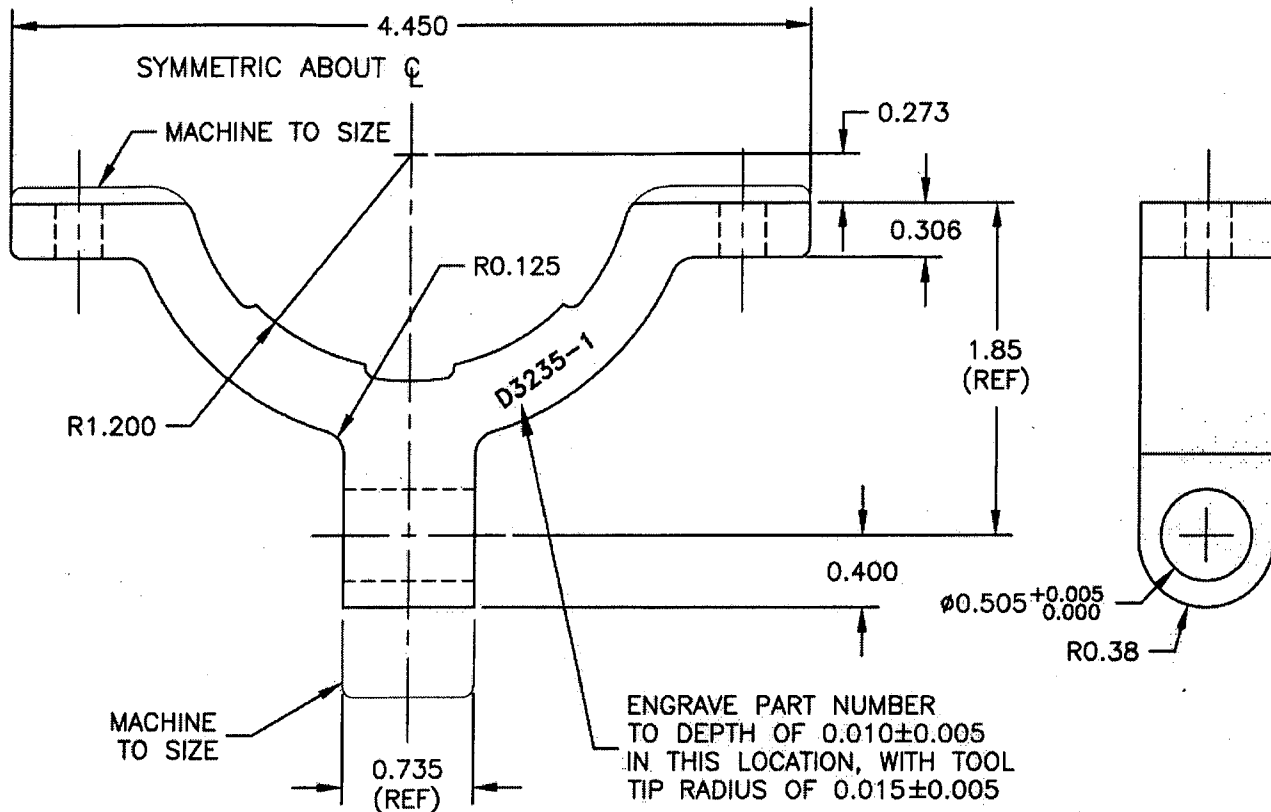
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405



D3235-1 MOUNTING LUG

~~UNLESS OTHERWISE NOTED~~
MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

0
SHOOT COPY
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THOUT NOTICE

WORK ORDER

NO. 24409

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 03, 2005
11:23 am

Work Order No : 0024409
Project Name : D3235-1
Project For : WK543
Work Order Type : Main
Main WO Number :
House Part Number : D3235-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 10-03-05
Est Finish Date : 10-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

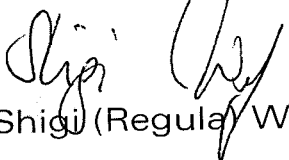
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
40	D3235-1	Mounting Lug	2008788

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz

Vankleek Hill, December 1, 2005

